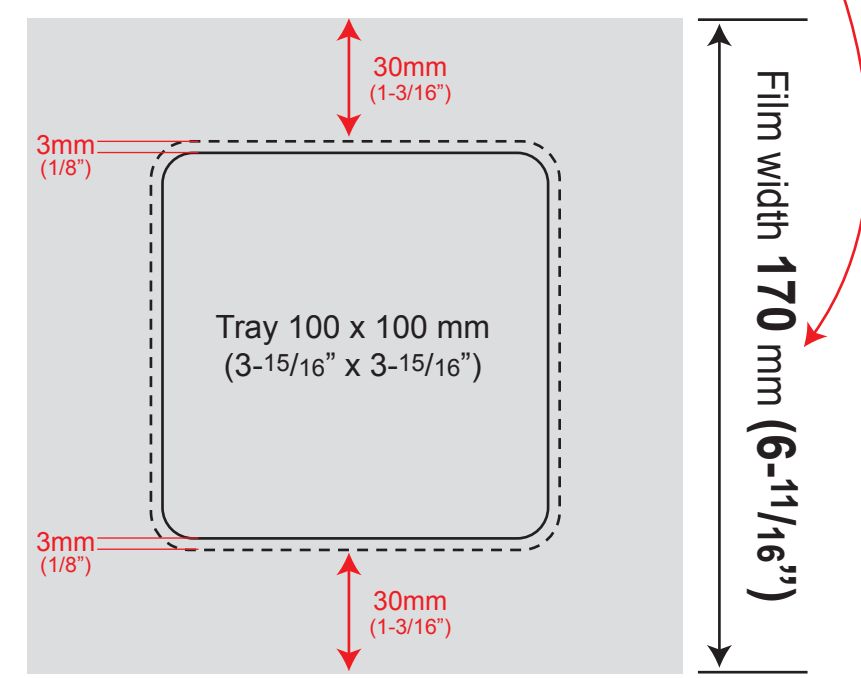


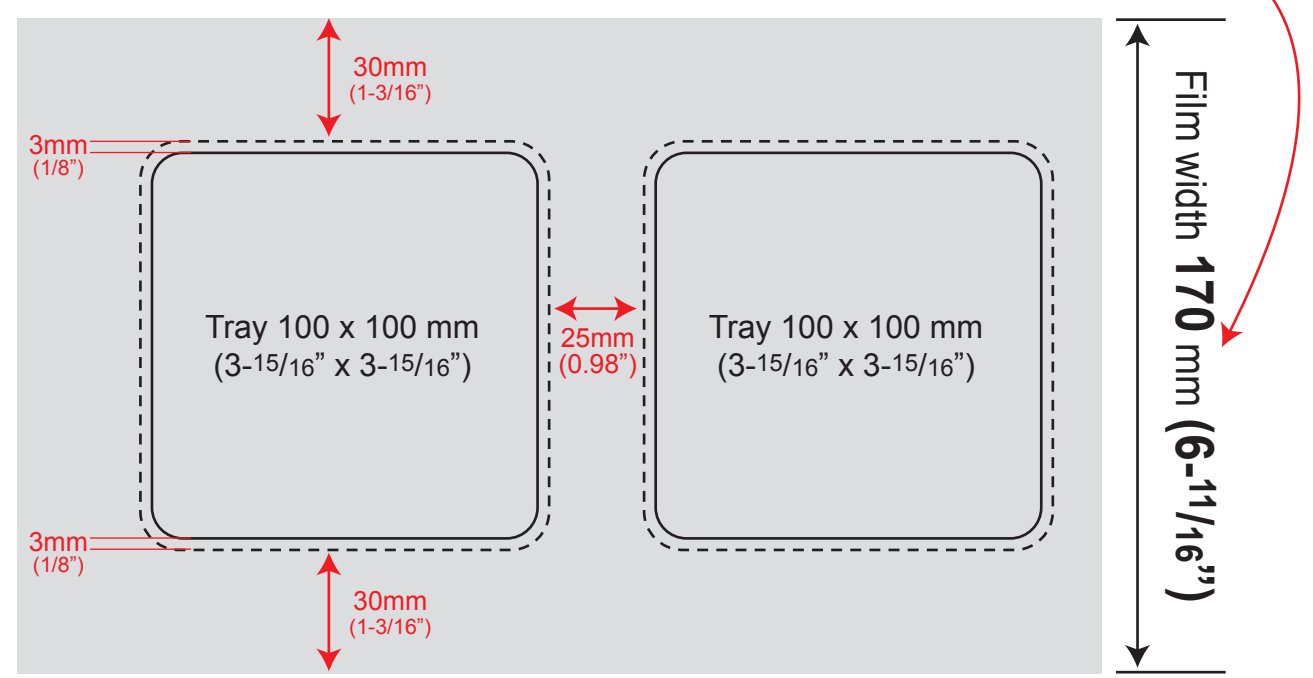
# 1up

$$\text{Tray } \left( \frac{100\text{mm}}{3-\frac{15}{16}"} \right) + \text{Cutting } \left( \frac{6\text{mm}}{15/64} \right) + 60\text{mm} = \frac{166}{(6-17/32)} \approx \mathbf{170} \left( 6-\frac{11}{16} \right)$$



# 2up

$$\text{Tray } \left( \frac{100\text{mm}}{3-\frac{15}{16}"} \right) + \text{Cutting } \left( \frac{6\text{mm}}{15/64} \right) + 60\text{mm} = \frac{166}{(6-17/32)} \approx \mathbf{170} \left( 6-\frac{11}{16} \right)$$



# 4up

$$\text{Tray } \left( \frac{100\text{mm}}{3-\frac{15}{16}"} \right) \times 2 + \text{Cutting } \left( \frac{6\text{mm}}{15/64} \right) \times 2 + 60\text{mm} + 25\text{mm} = \frac{297}{(11-11/16)} \approx \mathbf{300} \left( 11-\frac{13}{16} \right)$$

